

RISK ASSESSMENT

Oven Ranges

Document Reference

PTS.RA.C11

Activity	Hazards	Risks	UNCONTROLLED Risk Levels		Description of controls	CONTROLLED Risk Levels																																																																		
Diagnosis or Repair of faults and undertaking of routine PPM Servicing on electrically Controlled Gas Fired or Electrically Heated Ovens Ranges	Electricity Fire Steam or Hot Air Hot Surfaces Injury from Sharp Edges Working environment Moving heavy objects GAS FIRED ONLY Explosion Flames	Death by Electrocution, Electric Shock, Internal & External Burns Death, Severe Burns and or damage to buildings Scalds & Burns Burns Cuts & Abrasions Slips & Trips Manual Handling Injuries Death or Major Injury Burns	LIKELIHOOD <table border="1"> <tr><td>Most Likely</td><td>5</td><td>✓</td></tr> <tr><td>Likely</td><td>4</td><td></td></tr> <tr><td>Possible</td><td>3</td><td></td></tr> <tr><td>Unlikely</td><td>2</td><td></td></tr> <tr><td>Very Unlikely</td><td>1</td><td></td></tr> </table> SEVERITY <table border="1"> <tr><td>Extreme</td><td>5</td><td>✓</td></tr> <tr><td>Major</td><td>4</td><td></td></tr> <tr><td>Moderate</td><td>3</td><td></td></tr> <tr><td>Minor</td><td>2</td><td></td></tr> <tr><td>Negligible</td><td>1</td><td></td></tr> </table> Risk Score deduced by multiplying <i>Likelihood by Consequence</i> <table border="1"> <tr><td>Risk Score</td><td>25</td></tr> </table> Less than or equal to 5 LOW Between 6 and 12 MEDIUM Above 12 HIGH		Most Likely	5	✓	Likely	4		Possible	3		Unlikely	2		Very Unlikely	1		Extreme	5	✓	Major	4		Moderate	3		Minor	2		Negligible	1		Risk Score	25	<ul style="list-style-type: none"> Only competent engineers with relevant training and experience and qualifications to undertake works. Electrical supply to equipment to be isolated prior to any invasive works whatsoever being undertaken as per PTS.RA.SRE - Repairs to Electrical Equipment. Gas supply to equipment (if applicable) to be isolated prior to any invasive works whatsoever being undertaken, Gas Supply to be Locked Off and appropriate Signage Displayed. Equipment not to be worked on until its temperature is deemed sufficiently low (<30°) to minimise risk of Burns. Special attention is to be paid to calibration of Gas Valve (if applicable), Thermostats and Controls to ensure safe operation of the equipment. PPE equipment must be used as per the section PPE REQUIREMENTS below and PTS.RA.S40 Safety - PPE No works to be carried out on or near any moving component while those components are in motion particularly the Fan as per PTS.RA.SRM - Repairs to Mechanical Equipment. No Combustible or Flammable items to be placed on Hot Plate or Burners when those components are hot. 	LIKELIHOOD <table border="1"> <tr><td>Most Likely</td><td>5</td><td></td></tr> <tr><td>Likely</td><td>4</td><td></td></tr> <tr><td>Possible</td><td>3</td><td></td></tr> <tr><td>Unlikely</td><td>2</td><td></td></tr> <tr><td>Very Unlikely</td><td>1</td><td>✓</td></tr> </table> SEVERITY <table border="1"> <tr><td>Extreme</td><td>5</td><td>✓</td></tr> <tr><td>Major</td><td>4</td><td></td></tr> <tr><td>Moderate</td><td>3</td><td></td></tr> <tr><td>Minor</td><td>2</td><td></td></tr> <tr><td>Negligible</td><td>1</td><td></td></tr> </table> Risk Score deduced by multiplying <i>Likelihood by Consequence</i> <table border="1"> <tr><td>Risk Score</td><td>5</td></tr> </table> Less than or equal to 5 LOW Between 6 and 12 MEDIUM Above 12 HIGH		Most Likely	5		Likely	4		Possible	3		Unlikely	2		Very Unlikely	1	✓	Extreme	5	✓	Major	4		Moderate	3		Minor	2		Negligible	1		Risk Score	5	CONTROLLED Risk Level LOW
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Additional Measures PTS.RA.S01 - Safety - Working on Customer Sites PTS.RA.S10 - Safety - Electrical PTS.RA.S11 - Safety - Gas PTS.RA.S70 - Safety - Manual Handling			AFFECTED INDIVIDUALS <table border="1"> <tr><td>PTS Personnel</td><td>✓</td></tr> <tr><td>Maintenance Personnel</td><td>✓</td></tr> <tr><td>Catering Staff</td><td>✓</td></tr> <tr><td>Customers</td><td></td></tr> <tr><td>Visitors</td><td></td></tr> <tr><td>Delivery Personnel</td><td></td></tr> <tr><td>Others (specify)</td><td></td></tr> </table> PPE REQUIREMENTS as per PTS.RA.S40 <table border="1"> <tr><td>Safety Boots EN 20345, S3 WR SRA Protective Work Wear Clothing Cut Proof Lvl 3 Safety Gloves (EN388)</td></tr> </table>					PTS Personnel	✓	Maintenance Personnel	✓	Catering Staff	✓	Customers		Visitors		Delivery Personnel		Others (specify)		Safety Boots EN 20345, S3 WR SRA Protective Work Wear Clothing Cut Proof Lvl 3 Safety Gloves (EN388)	Document Reference Issue Status Issue Date Issued by Review Date Issuers Signature NB: This document and any amendments must be retained for a minimum of 5 years. In the event of an incident involving an individual aged 18 years or less this documentation must be retained until the individual reaches 21 years of age, this requirement overrides the minimum 5 year rule.	PTS.RA.C11 v 10.0 1st Sept 2025 Chris Taylor 31st Aug 2027 																																																
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